

Material resources for the energy transition

Dr. Herena Torio



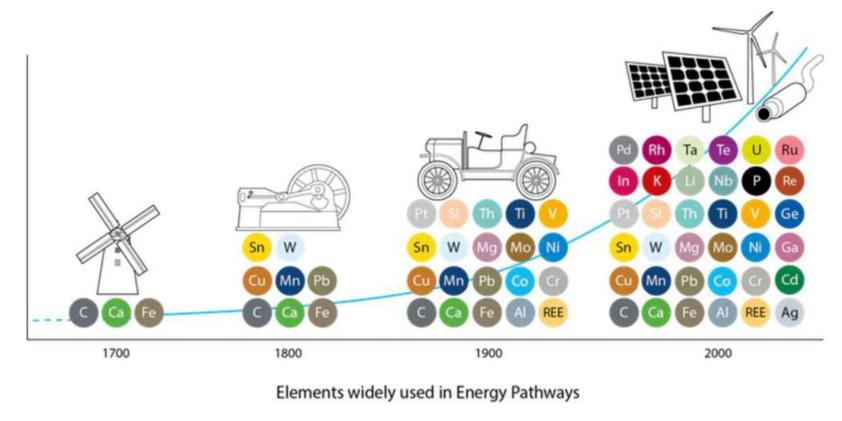
Agenda

- Materials demands for energy transition
- Critical materials
- Ways out
- Example: electric vehicles

Materials for the energy transition

Ages of energy

Higher amount and complexity of required materials



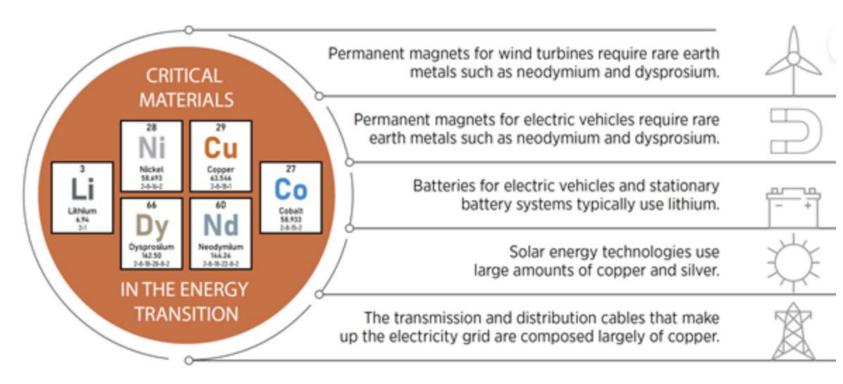
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Zepf et al. 2014. Materials critical to the energy industry. Pehlken 2023. Lecture V01 – Hidden Champions for RE

Materials for the energy transition

Critical materials in the energy transition

Definition (IRENA, 2024): Critical materials are the resources needed to produce numerous key technologies for the energy transition, including wind turbines, solar panels, batteries for EVs and electrolysers.





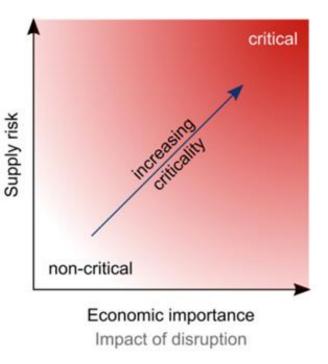
Agenda

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- Ways out
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Supply risk:

Trying not to rely on a single provider (source)

- Includes aspects as governance, trade restrictitions, degree of import...
- Availability of substitutes and recycling reduce it



Economic importance

Economic damages of disruption in the supply, specially important the more strategic the field of use is.

Again: Availability of substitutes and recycling reduce it

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Likelihood of occurrence

Definition (IRENA, 2022)

Materials which...

- require a significant extraction effort
- a massive ramp-up of supply will be needed
- the production is concentrated in a few countries
- the quality of natural resources is declining
- prices have shown large fluctuations that reflect supply-demand imbalances.

Examples of non-critical materials

steel and concrete or aluminium: not considered to be critical, despite a need for a massive ramp-up of supply: the resource is in place and widely distributed

Demand

Supply risk

Top of important materials for Energy transition

By categories

- 1. Lithium plays a crucial role in renewable energy technologies
- 2. four REEs (neodymium, praseodymium, terbium and cerium)
- 3. borates,
- 4. Gallium
- 5. natural graphite
- 6. cobalt.

The critical raw materials most in demand are:

- 1. feldspar,
- 2. Strontium
- 3. lanthanum
- 4. phosphorus.

Gypsum, selenium and silica are the most required **non-critical raw materials**.

Goals from the EU Critical material Act (2019)

- At least 10% of the EU's annual consumption for extraction
- At least 40% of the EU's annual consumption for processing
- At least 15% of the EU's annual consumption for recycling
- Not more than 65% of the Union's annual consumption of each strategic raw material at any relevant stage of processing from a single third country.
- Defines critical AND strategic raw materials

Definition (IRENA, 2022)

Critical materials are those which...

- require a significant extraction effort
- a massive ramp-up of supply will be needed
- the production is concentrated in a few countries
- the quality of natural resources is declining
- prices have shown large fluctuations that reflect supply-demand imbalances.

Strategic raw materials are...

Critical materials of strategic importance for the EU strategic objectives (i.e. military defense, green transition, digitalization). Characterized by:

- (1) high expected demand growth
- (2) a difficulty to significantly increase production
- (3) comparatively low level of identified economically extractable geological resources (reserves) compared to current production

Demand

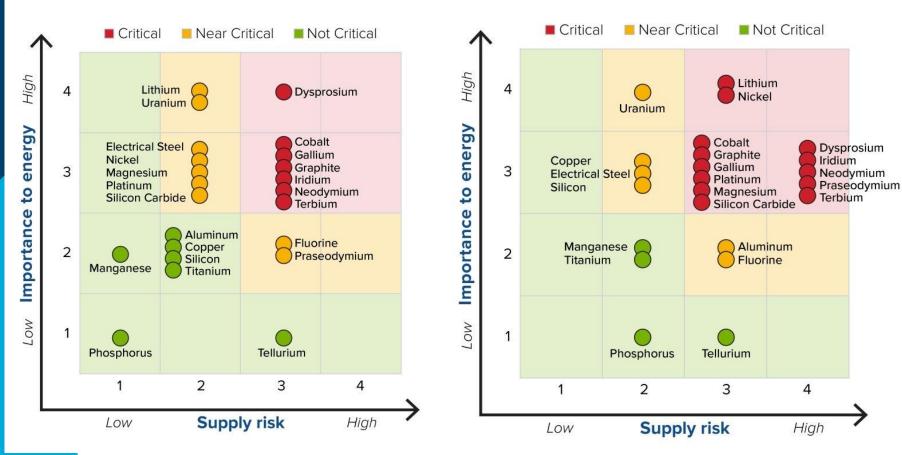
Supply risk

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Critical materials

Overview of critical materials

SHORT TERM 2020-2025

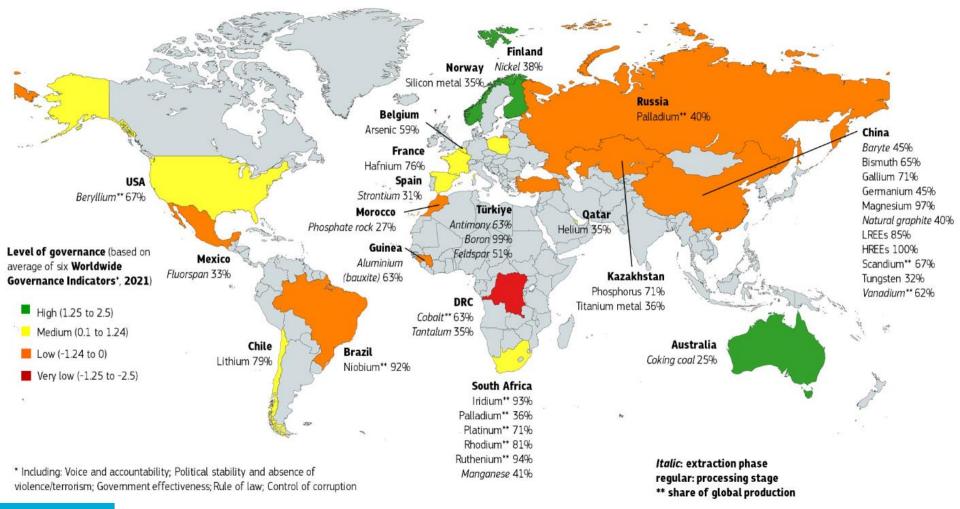


MEDIUM TERM 2025-2035

Critical materials

By countries and their "governance"

Major EU suppliers of CRMs (2023) and their level of governance

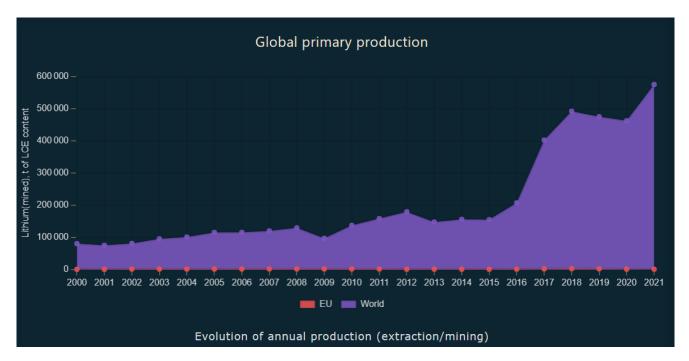


Source: <u>https://rmis.jrc.ec.europa.eu/eu-critical-raw-materials</u>

Critical materials

Production rates, historic data Lithium

Currently, about 600 kt/a (per year!)



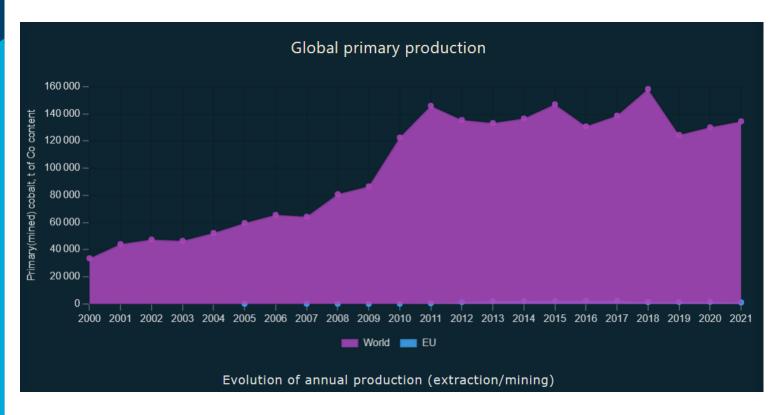
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Source: RMIS - Raw materials' profiles (europa.eu), https://rmis.jrc.ec.europa.eu/rmp/Lithium

Production rates, historic data

Cobalt

Currently, about 160 kt/a (per year!)



Source: RMIS - Raw materials' profiles (europa.eu), https://rmis.jrc.ec.europa.eu/rmp/Cobalt

Projected global demands for E-batteries 2020 - 2040

2020 2025 2030 2040 4,500 4,250 4,015 4,000 2,745 1,612 1,536 1,105 729 727 573 517 467 323 291 240 222 209 147 140 117 61 Cobalt Refined Graphite batt- grade Lithium Refined Manganese batt-grade (HP) Nickel batt-grade

Figure 1 – Forecast of battery demand globally from processed raw materials [kt]

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Source: JRC analysis.

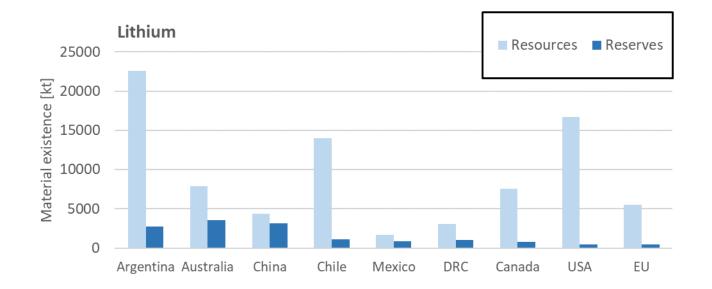
Source: RMIS - Battery supply chain challenges (europa.eu)

Resources and reserves

Lithium

Currently, about 600 kt/a (per year!), with current reserves: ca. 25 years!

- Projected demand 2030 for E-batteries! → 9 years!
- Projected demand 2040 for E-batteries! → 3 years!

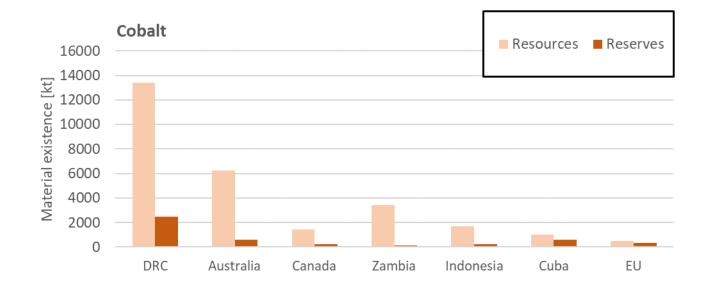


Resources and reserves

Cobalt

Currently, about 160 kt/a (per year!), with current reserves: ca. 28 years!

- Projected demand 2030 for E-batteries! → 14 years!
- Projected demand 2040 for E-batteries! → 8 years!



Regional supply

Dependencies and fragilities

- Oligopolies concentrated in China
- Despite of diversification: expected to remain for Co, Ni, Graphite & Manganese)

Country	Cobalt (Refined Co)			Manganese (HP EMM+HP MSM)	Nickel (NiSO4)	Cells	
*)	51%	87%	34%	56%	59%	65%	
$\langle \zeta \rangle$	7%	3%	4%	14%	8%	14%	
3K	10%	1%	11%	7%	6%	0%	
٠	3%	1%	0%	0%	6%	1%	
	0%	6%	10%	0%	1%	14%	
•	6%	1%	5%	0%	1%	0%	
	1%	0%	0%	10%	1%	0%	
:•:	0%	0%	2%	0%	2%	1%	
	2%	1%	0%	0%	0%	2%	
-	1%	0%	0%	0%	9%	0%	
	2%	0%	0%	0%	0%	0%	
ð	1%	0%	2%	0%	0%	0%	
•	0%	0%	16%	0%	0%	0%	
-	0%	0%	0%	8%	0%	0%	
•	0%	0%	11%	0%	0%	0%	

Source: RMIS - Battery supply chain challenges (europa.eu)

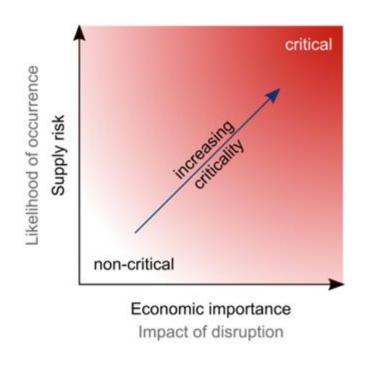


Agenda

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 - Methodologies
- Ways out
- Example: electric vehicles



Supply risk



Generating the score for "supply risk"

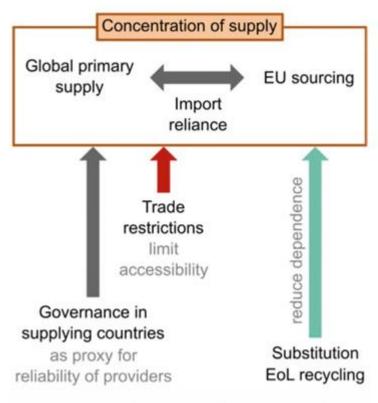


Figure 2: Elements of the equation for calculating the "supply risk" score in the EU criticality methodology.

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Generating the score for "supply risk"

Critical materials

Supply risk

Developed in 2017, revised and more complex now

Uses two main indicators **as basis**:

1. Herfindahl-Hirschman-Index

Measures the concentration of a market into one single actor, or the diversity of actors in a given market segment (proxy for monopolies)

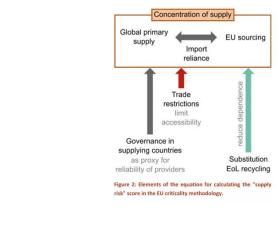
$$H:=\sum_{i=1}^N a_i^2$$

 $a_i := rac{x_i}{\sum_{j=1}^N x_j}$

mit

X is the share of a given actor (in % or normalized) H has values bewteen 1 (or 10000) = monopoly or 1/N (or 10000/N) = hihgly diverse market

Example: 20% shares for 5 actors corresponds to a (not normalized value) H of: 400+400+400+400=2000



Critical materials

Supply risk

Developed in 2017, revised and more complex now

Uses two main indicators as basis:

2. World-Governance-Index

Measures governance of (right now over 200 countries) based on the following dimensions:

- Peace / Security
- Democracy / Rule of Law
- Human Rights / Participation
- Sustainable Development
- Human Development

Indicator	Sub-indicator	Index		
		Conflicts		
	National Security	Refugees / Asylum Seekers		
		Displaced Persons		
Peace / Security		Political climate		
		Degree of trust		
	Public Security	Violent Crime		
		Homicides / 100,000 inhabitants		
		Ratification of International Treaties		
	Body of Laws	Protection of Property Rights		
		Independence		
Rule of Law	Legal System	Effectiveness		
		Settlement of Contractual Disputes		
	Corruption	Corruption Perceptions Index		
		Respect of Civil Rights		
		Respect of Physical Integrity Rights		
	Civil and Political Rights	Freedom of the Press		
		Violence against the Press		
		Participation in Political Life		
Human Rights / Participation	Participation	Electoral Process and Pluralism		
		Political Culture		
		Women's Political Rights		
	Disatistication / Condex Incometition	Women's Social Rights		
	Discrimination / Gender Inequalities	Women's Economic Rights		
		Female Parliamentary Rate		
		Gross Domestic Product (GDP) per capita		
	Economic Sector	GDP Growth Rate		
	Economic Sector	Inflation Rate		
		Ease in starting a business		
Sustainable Development		Poverty Rate / Inequalities (Gini Coefficient)		
Sustainable Development	Social Dimension	Unemployment Rate		
		Ratification of International Labor Law Treaties		
		Ecological Footprint / Biocapacity		
	Environmental Dimension	Environmental Sustainability		
		Environmental Performance Index		
	Development	Human Development		
Human Development		Subjective Well-being		
tamen or cooperate	Well-being / Happiness	Happiness		

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Critical materials EU methodology

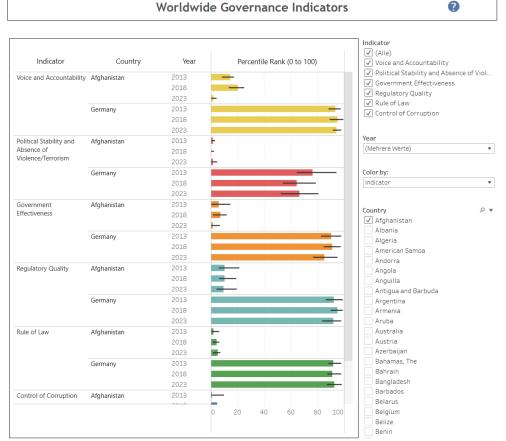
Supply risk

Developed in 2017, revised and more complex now

Uses two main indicators **as basis**:

2. World-Governance-Index (WGI)

Database with extensive interactive data available (World Bank)



Source: Worldwide Governance Indicators (www.govindicators.org)

ing the score for "supply risk

ure 2: Elements of the equation for cal k^{*} score in the EU criticality methodolog EoL recyclin

Critical materials EU methodology

Governance in susphylic countries as proxy for reliability of providen Figer 2 timeses at the equation reliability of provident

Supply risk

Developed in 2017, revised and more complex now

Uses two main indicators **as basis**:

Weighting the two indicators

Low supply risk given both in:

- Monopoly with perfect governance
- a very diverse market supply with very low governance

Generating the score for "supply risk"

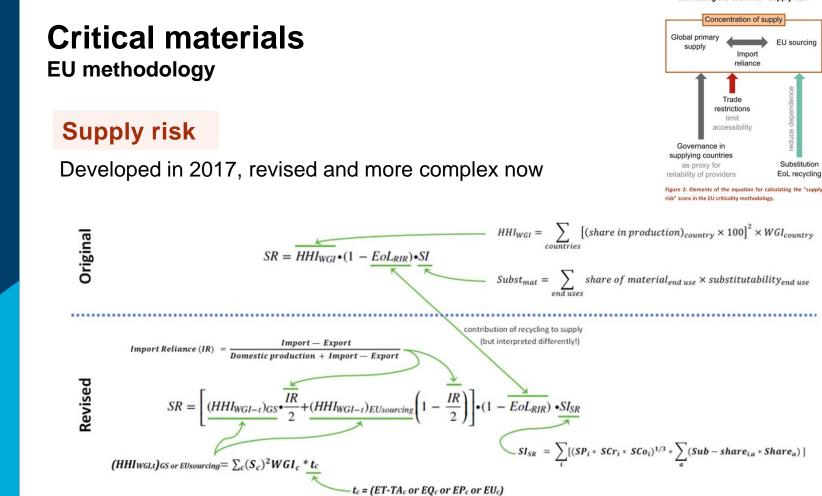


Figure 5: Calculation of the supply risk score in the original and revised EU methodologies (Blengini et al. 2017a; Blengini et al. 2017b; European Commission 2010, 2017b). *SR* = supply risk; *HHI_{WGI}* = Herfindahl-Hirschmann-Index weighted with the *WGI* = World Governance Indicators; *EoL_{RIR}* = end-of-life recycling input rate; *SI* = substitutability index; *GS* = global supply; IR = import reliance; *HHI_{WGI}* = *HHI_{WGI}* but also including trade restrictions (t_c) as a weighting factor; t_c acounts for export taxes and trade agreements (*ET*-*TA_c*), export quotas (*EQ_c*), export prohibitions (*EP_c*) in non-EU countries while EU countries receive the scoring of 0.8 (*EU_c*), ; *SI_{SR}* = substitutability index for the supply side considering substitute production (*SP*), substitute criticality (*SCr*), substitute co-production (*SCo*) as well as the share of the raw material in a given application and the sub-share that the substitute may achieve.

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Carl von Ossietzky

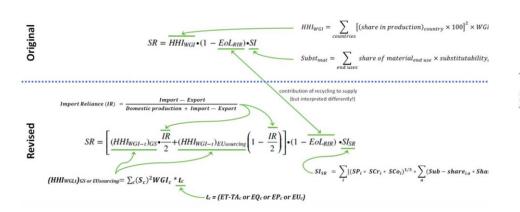
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Generating the score for "supply risk"

Critical materials

Supply risk



Developed in 2017, revised and more complex now

New features:

- EU vs RoW focus



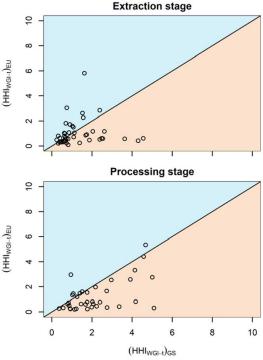
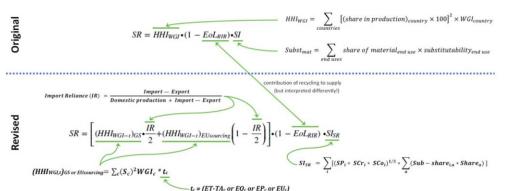


Figure 11: Global vs. EU sourcing at the mining (top) and processing stage (bottom). A dot in the orange half shows a higher risk of global sourcing vs. EU sourcing. A dot in the blue half shows higher EU sourcing risk compared to global. Data from European Commission (2023a).

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Supply risk



Developed in 2017, revised and more complex now



- EU vs RoW focus
- Recycling

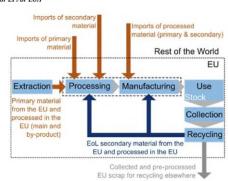
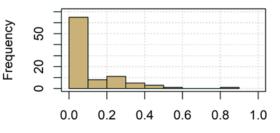


Figure 15: Flow data necessary for calculating the recycling rate (EU EoL RIR) used in the EU criticality methodology. Flows in blue go into the numerator and denominator, while flows in dark orange go into the denominator only (Talens Peiró et al. 2018; Tercero Espinoza 2021). The flow in gray is not included in the calculation.



Fractional recycling rate

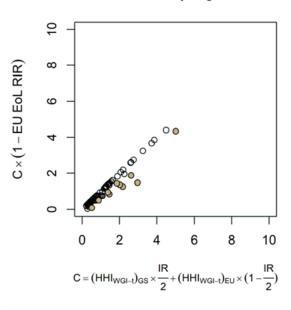
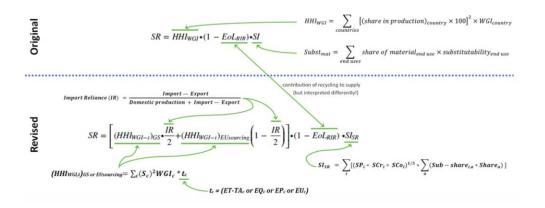


Figure 16: (top) Distribution of recycling rates used in the latest EU criticality exercise (cf. European Commission 2023a), and (bottom) the indicator for concentration of supply (denoted by "C" in the legend for convenience, cf. Figure 14) before (horizontal axis) and after accounting for recycling (vertical axis). Data from European Commission (2023a). Raw materials for which the risk score is significantly reduced are highlighted in light brown.

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Supply risk

Developed in 2017, revised and more complex now



New features:

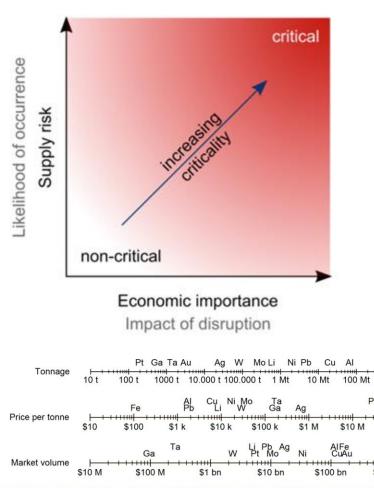
- EU vs RoW focus
- Recycling
- Taxes and trading barriers
- Substitutability

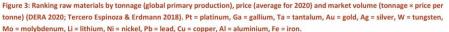


Critical materials EU methodology

Economic importance

Generating the score for "economic importance"





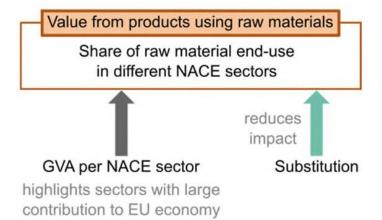


Figure 4: Elements of the scoring equation for economic importance. GVA = gross value added; NACE (*nomenclature statistique des activités économiques dans la Communauté européenne*) is the industry standard classification system used in the European Union.

Typical economic indicators do not give the picture

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

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\$100 M

 \rightarrow

\$1 trillion

Au

Critical materials EU methodology

Original

Revised

Economic importance

Generating the score for "economic importance" Value from products using raw materials Share of raw material end-use in different NACE sectors reduces Developed in 2017, revised 2020. impact **GVA per NACE sector** Substitution Now includes substitution as a reduction of the importance highlights sectors with large contribution to EU economy Figure 4: Elements of the scoring equation for economic importance. GVA = gross value added; NACE (nomenclature statistique des activités économiques dans la Communaute européenne) is the industry standard classification system used $EI = \sum (A_s * Q_s)$ in the European Union. substitute cost performance in selected application (from table) share of raw material use in Value assigned to the a particular application matching sector (defined differently) share of substitute in application $EI = \sum_{s} (A_s * Q_s) * SI_{EI} \leftarrow$ $SI_{EI} = \sum \sum SCP_{i,a} * Sub - share_{i,a} * Share_{a}$

share of raw material use in a particular application

Figure 18: Calculation of the economic importance score in the original and revised EU methodologies (Blengini et al. 2017a; Blengini et al. 2017b; European Commission 2010, 2017b). EI = economic importance; A_s = share of raw material use in a particular sector; Q_s = gross value added of the sector using the raw material; SI_{EI} = substitutability index for the economic importance dimension, based on the substitute cost performance in each application (SCPi,a) as well as the share of the raw material in a given application and the sub-share that the substitute may achieve.

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Developed in 2017, revised 2020.

Economic importance

Generating the score for "economic importance" Value from products using raw materials Share of raw material end-use in different NACE sectors GVA per NACE sector highlights sectors with large contribution to EU economy

> Figure 4: Elements of the scoring equation for economic importance. GVA = gross value added; NACE (*nomenclature* statistique des activités économiques dans la Communauté européenne) is the industry standard classification system used in the European Union.

Difficult to estimate the added value of a sector as a result of the use of a particular material

 \rightarrow very detailed and extensive I/O analysis required for this

Now includes substitution as a reduction of the importance

→ Instead: NACE indices

Table 1: Substitute cost performance (SCP) evaluation matrix from Blengini et al. (2017a).

				Manufacture	re Manufacture Other				Performance			
		Manufacture of	Manufactu re of	of computer, electronic and optical	of other		manufa			Better	Similar	No substitute
Manufacture of machinery and equipment n.e.c.	Manufacture of food products	chemicals and chemical products	electrical equipment	Manufacture of other non-	Manufac ture of paper		e ol fact e ol e ol		Much higher	0.9	1.0	1.0
	Manufacture of fabricated metal	Manufacture of basic	Wallardera	metallic	and a second	Printi ng	Man Mufa r	Costs	Slightly higher	0.8	0.9	1.0
Manufacture of motor vehicles, trailers and semi- trailers	products, except machinery and equipment	pharmaceutical products and pharmaceutic	re of rubber and plastic products	Manufacture of basic metals	Manuf actur	Man ufa	Ex M Ot		Similar or lower	0.7	0.8	1.0

Figure 19: Value added of 2-digit NACE sectors used in the calculation of the economic importance axis in the last criticality exercise. Data from European Commission (2023a) and Eurostat (2023).

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Critical materials EU methodology

Developed in 2017, revised 2020.

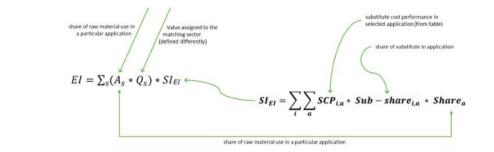
Economic importance

Generating the score for "economic importance" Value from products using raw materials Share of raw material end-use in different NACE sectors GVA per NACE sector highlights sectors with large contribution to EU economy

> Figure 4: Elements of the scoring equation for economic importance. GVA = gross value added; NACE (*nomenclature* statistique des activités économiques dans la Communauté européenne) is the industry standard classification system used in the European Union.

Difficult to estimate the added value of a sector as a result of the use of a particular material

- \rightarrow very detailed and extensive I/O analysis required for this
- → Instead: NACE indices
- → Subsitute cost performance MATRIX



Now includes substitution as a reduction of the importance

 Table 1: Substitute cost performance (SCP) evaluation matrix

 from Blengini et al. (2017a).

		Performance						
		Better	Similar	No substitute				
	Much higher	0.9	1.0	1.0				
Costs	Slightly higher	0.8	0.9	1.0				
	Similar or lower	0.7	0.8	1.0				



Revised

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Critical materials EU methodology

Results and analysis

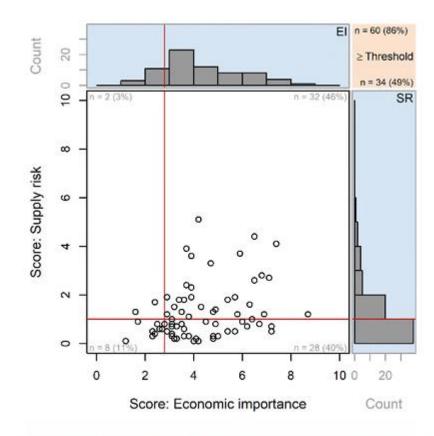


Figure 21: Results of the 2023 criticality study, with some diagnostic additions (data from European Commission 2023a).

Source: https://publica-rest.fraunhofer.de/server/api/core/bitstreams/9498c80d-b958-48a9-857a-dac2d7237cdd/content

Methodologies and indicators

Highly dynamic and not uniform field \rightarrow 10 pages with different methods!!

3.2 Organisations developing their own methodologies

Organisations	EU only?	Objective of the organisation	Relation to EC methodology	Methodology
ADELPHI (DE)		To identify raw minerals of economic interest, from the perspective of German companies, whose supply situation could become critical	References EC methodology	See Institute for Futures Studies and Technology Assessment (Erdmann_2011b) for further details.
AEA Technology plc (UK)		To assess future resource risks faced by UK business through the development of a criticality methodology and its use in the definition of a list of critical materials	References EC methodology	AEA_2010: The two dimensions of criticality are consumption/production and scarcity/availability, based on the following indicators: • Availability of alternatives • Supply distribution • Supply distribution • Extent of Geopolitical Influences • Press Coverage • Price Fluctuations See Scotland & Northern Ireland Forum for Environmental Research (SEPA_2011) for follow-up and further details.
Alpen-Adria University (AT)		To monitor potential disruption in supply of critical materials which could endanger a transition to low-carbon infrastructure	References EC methodology	See university of Leeds (Roelich_2014) for further details.
American Physical Society (APS, US)	No	To identify potential constraints on the availability of energy-critical elements and to identify five specific areas of potential action by the United States to insure their availability		From Peck_2015: The term 'energy-critical element' is used to describe a class of chemical elements that currently appears critical to one or more new energy-related technologies. More specifically: 1. Elements that have not been widely extracted, traded, or utilised in the past 2. Elements that could significantly inhibit large-scale deployment of the new energy-related technologies
British Geological Survey (BGS, UK)		To assess elements needed to maintain UK economy and lifestyle through the development of a criticality methodology and its use in the definition of a list of critical materials	References EC methodology	See BGS_2011 for orginal methodology. BGS_2012: An Excel spreadsheet was used to rank the above elements in terms of the relative risk to supply. The ranking system was based on seven criteria scored between 1 and 3. • Scarcity • Production concentration • Reserve distribution • Recycling Rate • Substitutability • Governance (top producing nation) • Governance (top reserve-hosting nation)
British Petroleum (BP, UK)		To improve understanding of the risk to the sustainability of each existing energy pathways induced by restricted supply of materials through the development of a criticality methodology and its use in the definition of a list of critical materials	References EC methodology	BP_2014: Criticality is defined as the degree to which a material is necessary as a contributor to an energy pathway, based on: • Reserves, • Trades, • Ecological impact, • Processing, • Substitutability, • Recyclability

Source: Technical Report - Assessment of the Methodology for establishing the EU List of Critical

Raw Materials. 2017. JRC Science Hub, https://ec.europa.eu/jrc

Methodologies and indicators

Highly dynamic and not uniform field \rightarrow 10 pages with different methods!!

Table 3. Overview of different criticality indicators applied to the considered Elements and their specific special focus, where red indicates a high, yellow a moderate, and green a low "criticality". Corresponding minimum and maximum values are provided at the very bottom of the table.

Element	EU Supply Risk (SR ^{EU})	Nassar et al. Supply Risk	Hayes et al. – USGS Review	Static range [y]	Three main suppliers (int. Country codes) by global share	Level
Scope	Europe	US	Global	Global	Global	
AI	0.6	0.6	33	153	CN 55%, RU 5.7%, IND 4,6%	Processing
Co	2.5	0.6	73	49	CD 72.4%, AU 3.7%, RU 3.5%	Mining
F	1.2	0.3	57	44	CN 52,7%, MX 29.5%, VN 3.6%	Mining
Fe	0.5	0.1	25	64	AU 36.8%, BR 19.3%, CN 13.8%	Mining
Li	1.6	0.35	40	240	AU 60.9%, CL 19%, CN 7.5%	Mining
Mg	3.9	0.4	75	954	CN 90.9%, USA 3.2%, IL 2.2%	Processing
Mn	0.9	0.35	40	68	ZA 28%, AU 16.9%, GA 13.6%	Mining
Na	0	0	0	1000	N/A	N/A
Ni	0.5	0.4	19	38	CN 31.3%, ID 13.2%, JP 8.5%	Processing
P	1.1	0.25	40	282	CN 41.1%, MA 15.6%, USA 10.3%	Processing
S	0.3	0	0	1000	N/A	N/A
Si	1.2	0	20	1000	CN 61.9%, USA 14.8%, BR 6.5%	Processing
Ti	1.3	0.4	25	50	ZA 14.8%, MZ 12.8%, AU 11.6%	Mining
v	1.7	0.45	67	271	CN 58.7%, RU 18.8%, ZA 16.4%	Mining
Zr	0.8	0.2	57	45	AU 32.3%, ZA 29.5%, USA 8.0%	Mining
Min	0	0	0	12		
Max	7	1	100	1000		
Threshold	1	N/A	N/A	N/A	-	

Source: Baumann et al. 2022. https://doi.org/10.1002/aenm.202202636.



Agenda

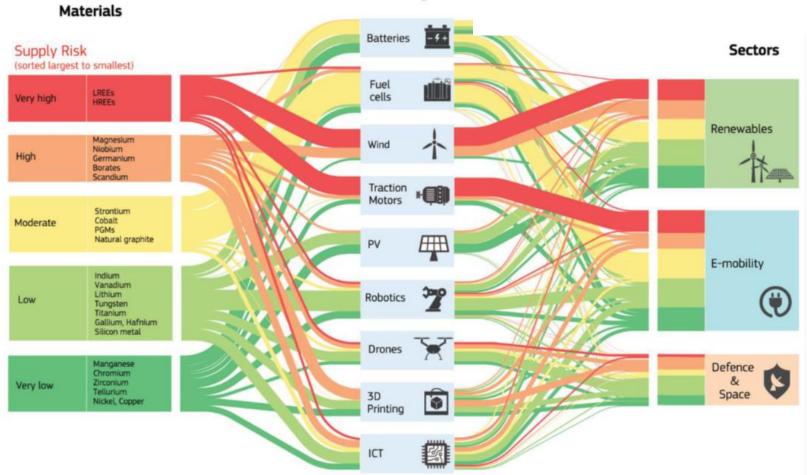
- Materials demands for energy transition
- Critical materials
 - Methodologies
 - Examples
- Ways out
- Example: electric vehicles

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Critical materials

Supply required for different sectors

Dependencies and fragilities



Technologies

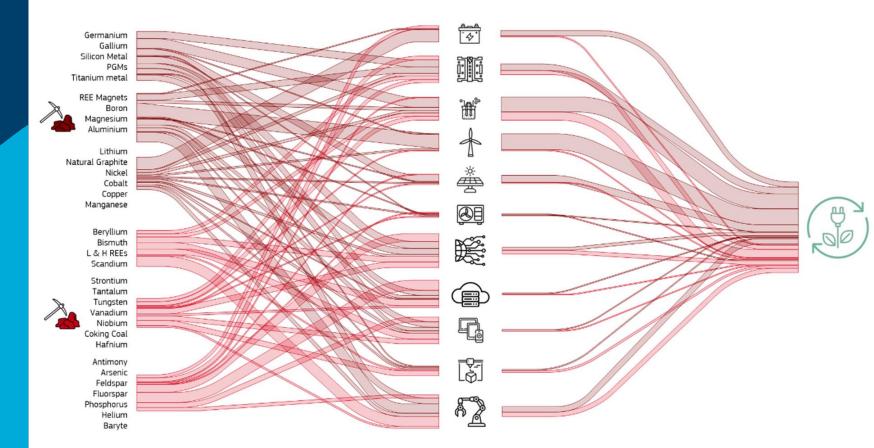
Source: RMIS - Raw Materials Information System (europa.eu)

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Critical materials

Supply required for different sectors

Dependencies and fragilities



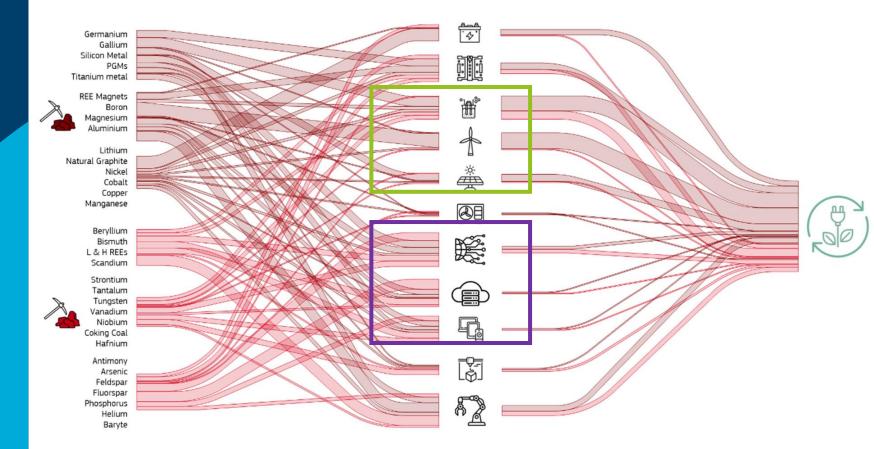
Sankey diagram of the raw materials present in each technology of the renewable energy sector (critical = bright red; strategic = dark red) Source: JRC, 2023.

Source. KININ - KAW MALEHAIS INIOTHALIOH SYSLEHI (EULOPA.EU)

Supply required for different sectors

Dependencies and fragilities

Renewables ICT, smart-grids



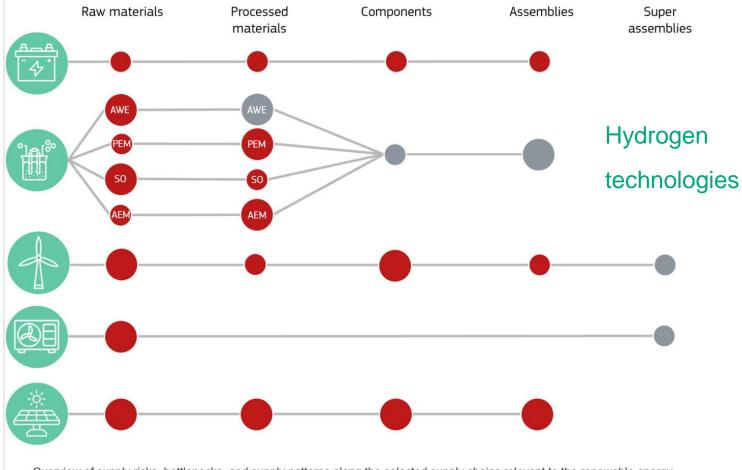
Sankey diagram of the raw materials present in each technology of the renewable energy sector (critical = bright red; strategic = dark red)

Source: JRC, 2023.

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Supply risks for RE

Supply chain bottlenecks



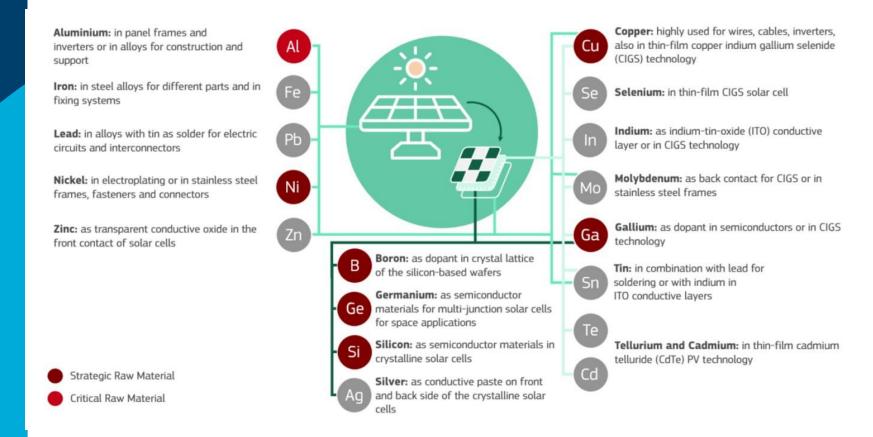
Overview of supply risks, bottlenecks, and supply patterns along the selected supply chains relevant to the renewable energy sector. Source: JRC, 2023.

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Critical materials

Technology profiles

Photovoltaics

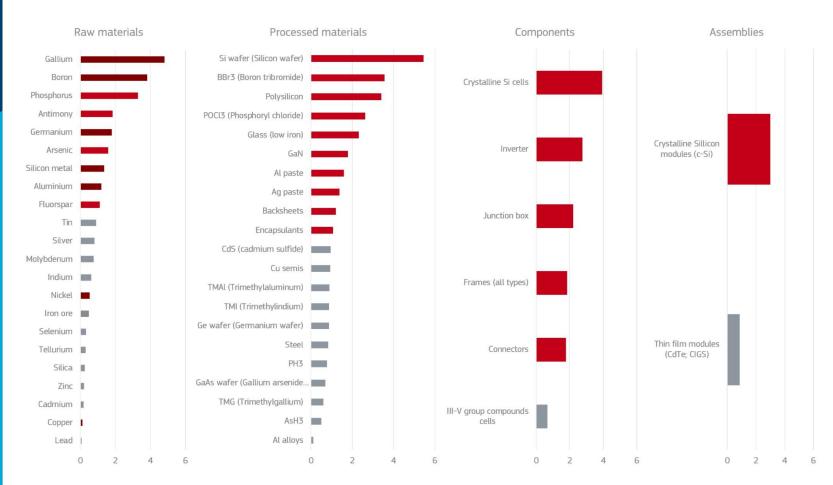




Technology profiles



Photovoltaics- Supply risk for different materials

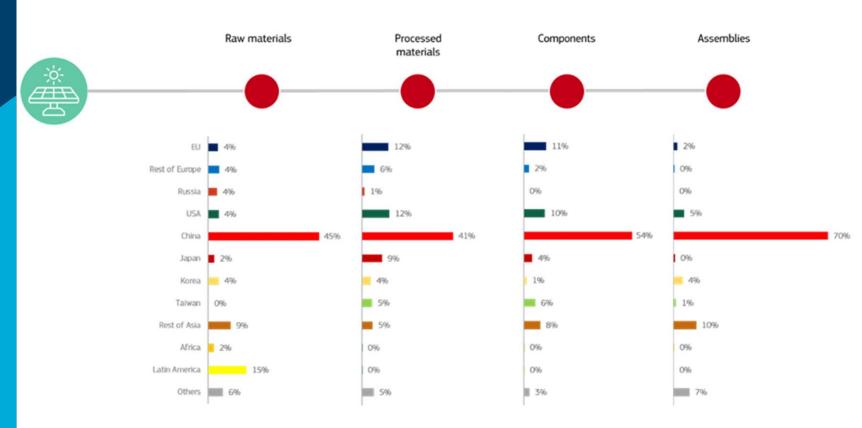




Technology profiles



Photovoltaics



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Critical materials

Technology profiles

Wind turbines

Iron: as cast iron or in steel composition for tower, nacelle, rotor and foundation; in neodymium-iron-boron (NdFeB) permanent magnets Chromium: essential for stainless steel and other allovs in rotor and blades

Manganese: essential for steel production used for many parts of a turbine

Molybdenum: in stainless steel composition for many components of the turbine

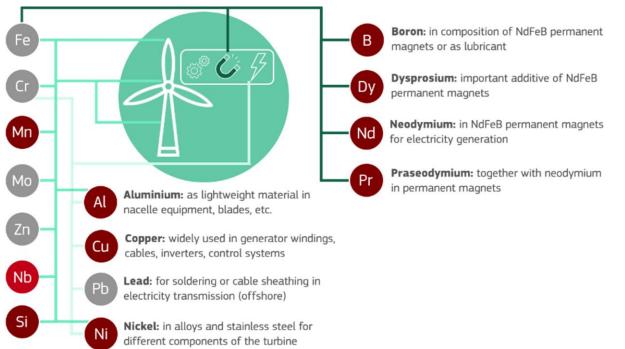
Zinc: in protective coatings against corrosion

Niobium: a microalloying element in high strength structural steel for towers of a turbine

Silicon: as alloying element in highperformance steels and as silicone in polymers (sealants, adhesives, lubricants)

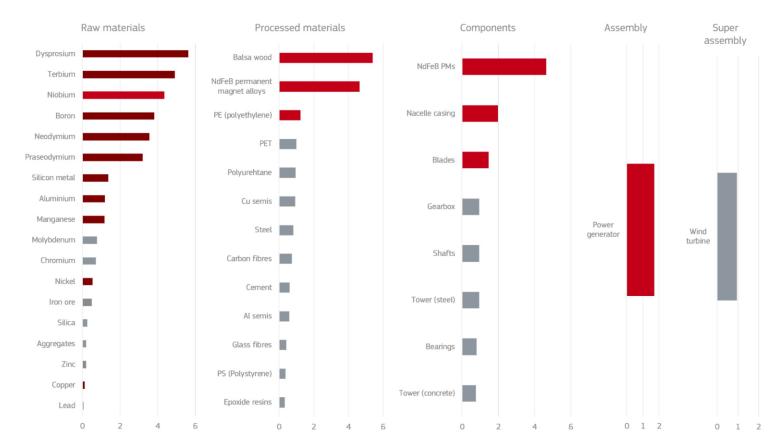


Critical Raw Material



Technology profiles

Wind turbines – Supply risk

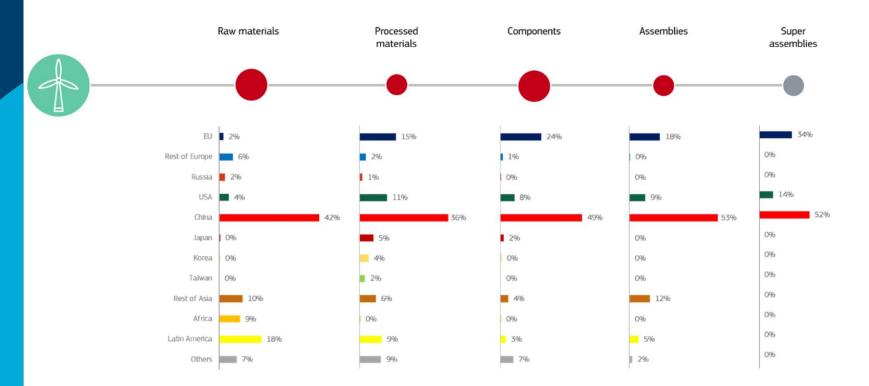


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Technology profiles

Wind turbines



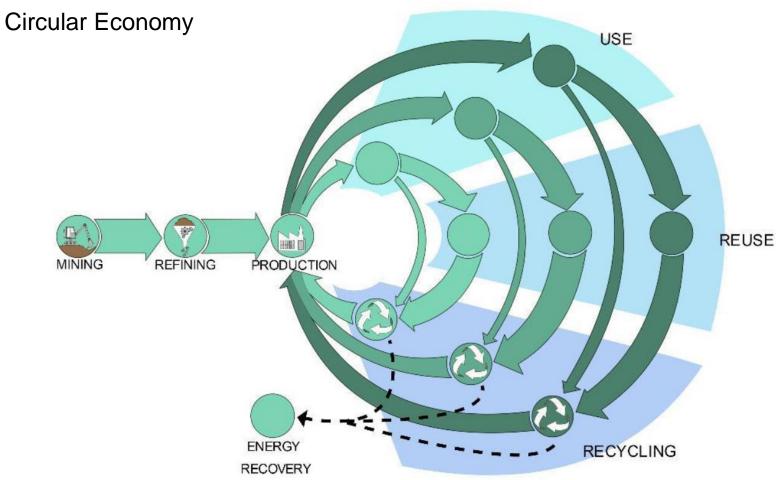


Agenda

- Materials demands for energy transition
- Critical materials
- Ways out
- Example: electric vehicles



Ways out



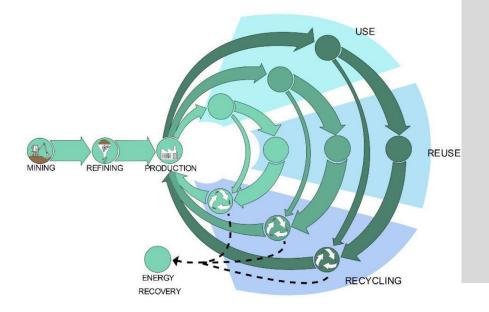
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Ways out

Circular Economy

Methods

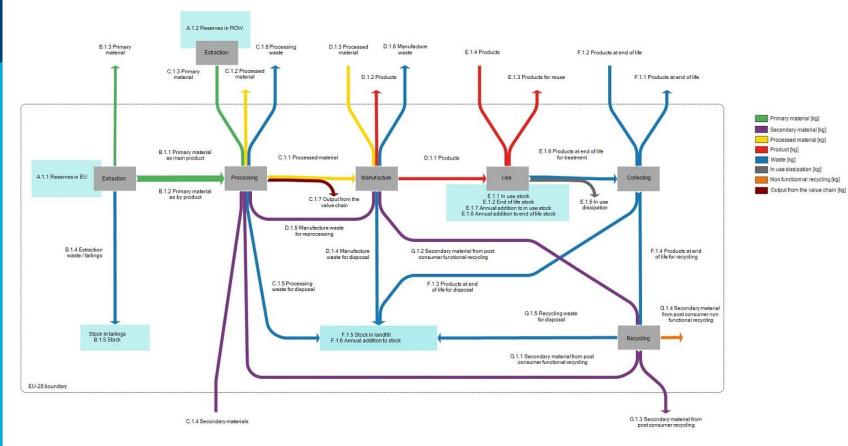
- Life-cycle Assessment (LCA)
- Material Flow Analysis (MFA): a great data base for MFA can be found in the link here: <u>RMIS - Material system analysis</u> (MSA) (europa.eu)



Global demand and supply

Primary sources \rightarrow directly obtained from nature, raw materials

Secondary sources \rightarrow are any processed materials at any stage of the subsequent material use

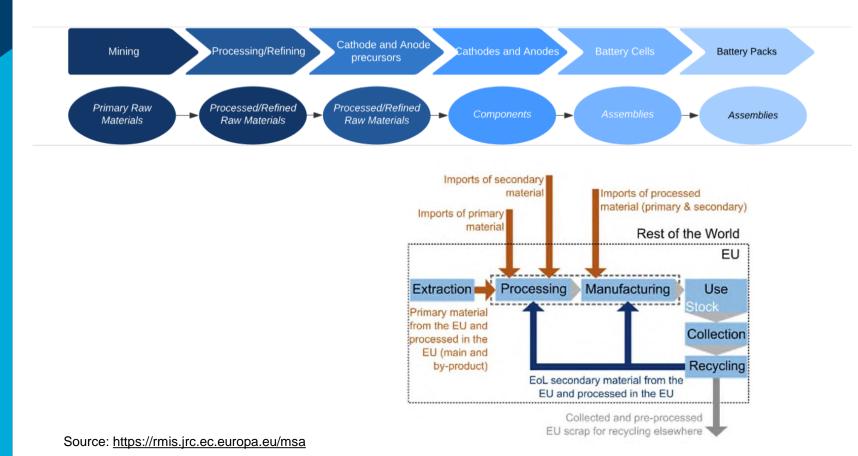


Source: https://rmis.jrc.ec.europa.eu/msa

Global demand and supply

Primary sources \rightarrow directly obtained from nature, raw materials

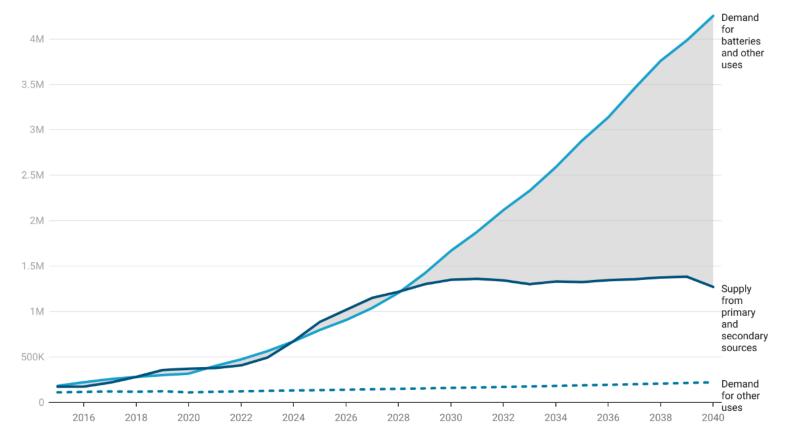
Secondary sources \rightarrow are any processed materials at any stage of the subsequent material use



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Global demand and supply Primary and secondary sources

Forecast of global Supply-Demand balance for lithium [t LCE]

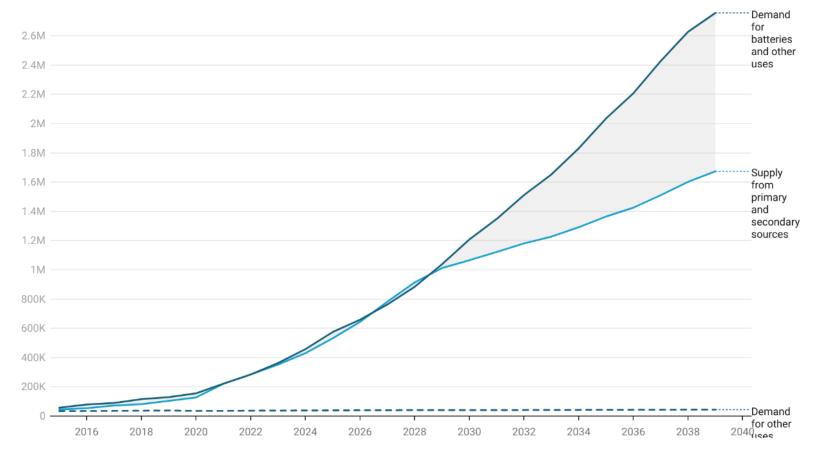


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Source: RMIS - Battery supply chain challenges (europa.eu)

Global demand and supply Primary and secondary sources

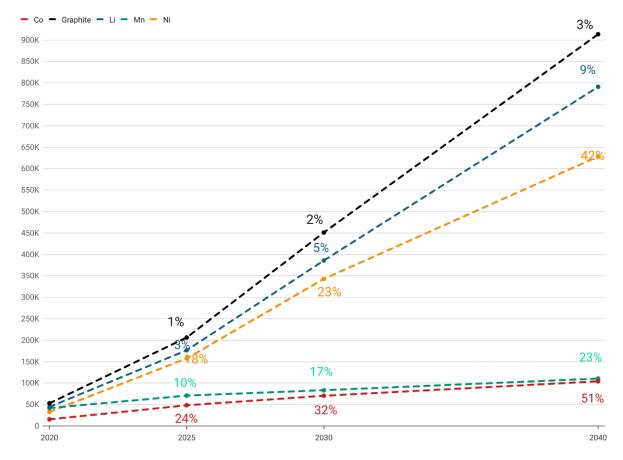
Forecast of global Supply-Demand balance for nickel [t]



Source: RMIS - Battery supply chain challenges (europa.eu)

Potential secondary sources Forecast of global Supply-Demand balance for nickel [t]

Figure 4 – Estimated consumption of battery raw materials [t] and supply potential from secondary raw materials (old+new scrap) [%] in the EU (2020-2040)



Source: RMIS - Battery supply chain challenges (europa.eu)



Agenda

- Materials demands for energy transition
- Critical materials
- Ways out
- Example: electric vehicles

Example: E-vehicles

Circular Economy

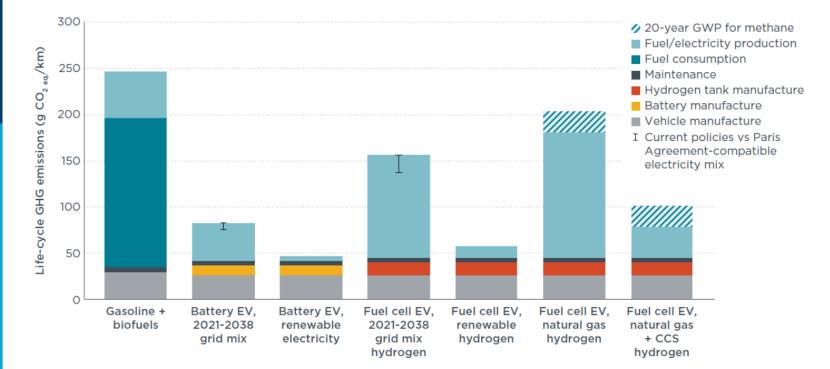
Cradle-to-Grave - "Life Cycle Assessment"



Example: E-vehicles

Circular Economy

→ Tank-to-wheel analysis



Reference: ICCT WHITE PAPER, GLOBAL COMPARISON OF THE LIFE-CYCLE GREENHOUSE GAS EMISSIONS OF PASSENGER CARS, 2021

Source: Pehlken 2023. Lecture V02 - Hidden Champions for RE



Critical materials \rightarrow Tank-to-wheel analysis **Example: E-vehicles** \rightarrow CO2 is not the only relevant **Circular Economy** indicator! 300 20-year GWP for methane Fuel/electricity production Life-cycle GHG emissions (g CO_{2 eq}/km) Fuel consumption 250 Maintenance Hydrogen tank manufacture Battery manufacture 200 Vehicle manufacture I Current policies vs Paris 150 100 50 0 Gasoline + Battery EV. Battery EV. Fuel cell EV, Fuel cell EV. Fuel cell EV, Fuel cell EV, biofuels 2021-2038 renewable 2021-2038 renewable natural gas natural gas grid mix electricity grid mix hydrogen hydrogen

Agreement-compatible

electricity mix

+ CCS

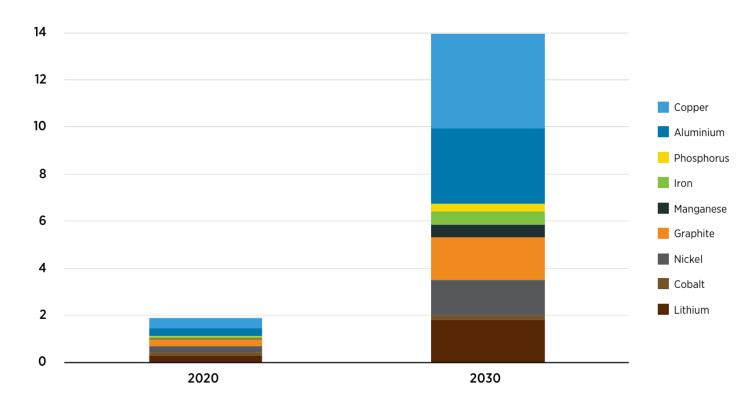
hydrogen

Reference: ICCT WHITE PAPER, GLOBAL COMPARISON OF THE LIFE-CYCLE GREENHOUSE GAS EMISSIONS OF PASSENGER CARS, 2021

hydrogen

Example: E-vehicles

Projections of demand for **battery** materials (IRENA 2022)

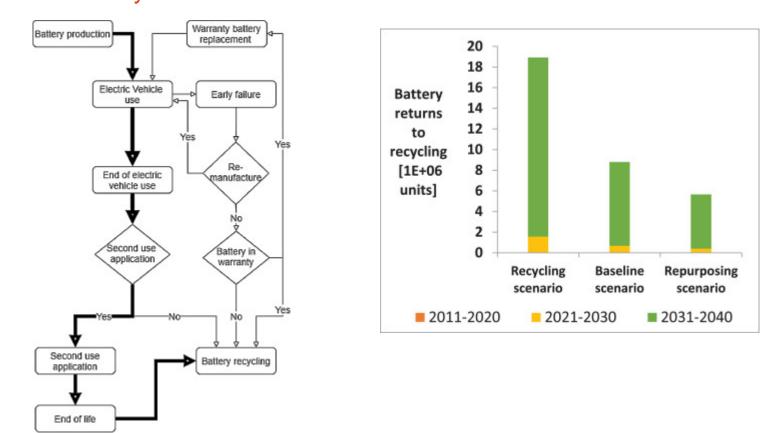


Adapted from: BloombergNEF, 2021a.

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Example: E-vehicles

Second-life, reusing, refurbishing and recycling... ...for battery materials



Source: Forecasting the EU recycling potential for batteries from electric vehicles. <u>https://doi.org/10.1016/j.procir.2020.01.109</u>, 2020.

Example: E-vehicles

Second-life, reusing, refurbishing and recycling...

...for battery materials

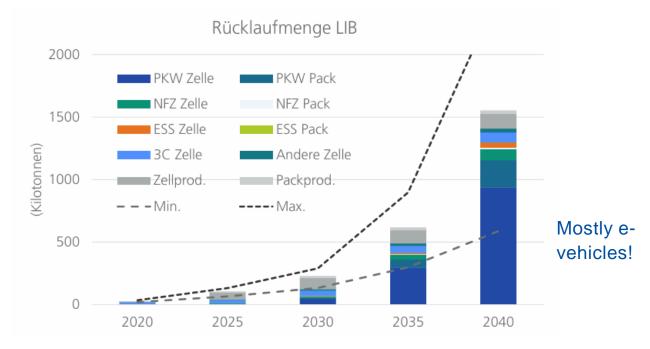


Abbildung 4: Prognose zur Rücklaufmenge gebrauchter LIB aus unterschiedlichen Anwendungen (PKW, Nutzfahrzeuge: NFZ, stationäre Speicher: ESS, "Computing, consumer, communication": 3C) und von Zellproduktionsschrotten in ein europäisches Recycling. Die Balken bilden das Basis-Szenario ab.

Example: E-vehicles

Second-life, reusing, refurbishing and recycling...

... for battery materials

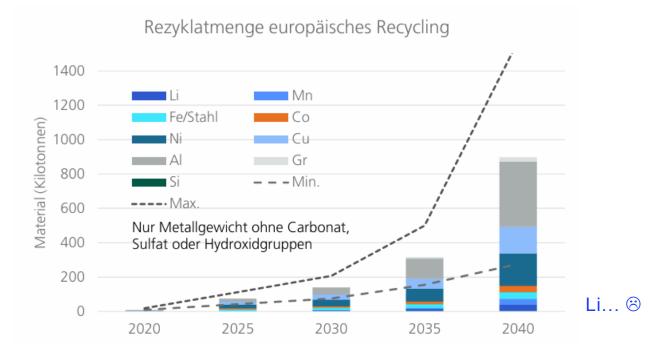


Abbildung 6: Entwicklung von Rezyklatmengen aufgeteilt nach unterschiedlichen Metallen und Rohstoffen bis 2040. Die Balken bilden das Basis-Szenario ab.

Example: E-vehicles

Recycling processes and their outcomes

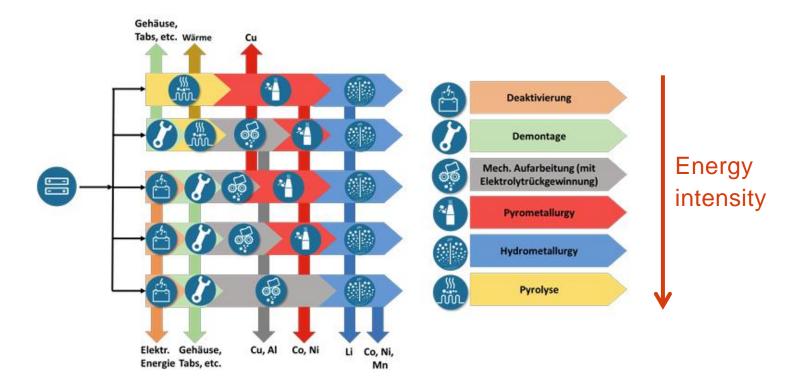


Abbildung 8: Mögliche Prozessrouten des Recyclings von Lithium-Ionen-Batterien. [Doose2021]

Source: https://www.isi.fraunhofer.de/content/dam/isi/dokumente/cct/2021/VDMA Kurzstudie Batterierecycling.pdf

Take aways

- **Critical materials** (amount or origin) are required for many technologies within the energy transition:
 - Wind, PV, batteries, smart-grids
- Demands for these materials are expected to "sky-rocket" as compared to current demands
- **Depletion times** in the range of a decade for future demands and current reserves!
- Recycling and second life:
 - Possible but:
 - Energy intensive!
 - Low recyclability rates for some materials
 - Potential for yearly supplies from recycling processes in the EU: 40% for Cobalt and ca. 15% for Lithium, Nickel und Copper for new batteries.